

# ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Lindab Colour Coated Steel  
Lindab Steel AB

**EPD HUB, HUB-0267**

Publishing date 20 January 2023, last updated date 25 May 2023, valid until 20 January 2028



# GENERAL INFORMATION

## MANUFACTURER

Manufacturer	Lindab Steel AB
Address	Stålhögavägen 117, 269 82 Båstad, Sweden
Contact details	order.steel@lindab.com
Website	https://www.lindab.com

## EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Cecilia Cederek
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification
EPD verifier	S.V as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.



## PRODUCT

Product name	Lindab Colour Coated Steel
Additional labels	
Product reference	FAP, FAPM, PXHBP, PXHBPM, FAPDU, PXDU, HBPD, HBPMD, PERFHBPD, HBPML, HBPL, LE200, PE15, PE25
Place of production	Grevie, Sweden
Period for data	Calendar year 2022
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	-

*More information on page 7.*

## ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg of Colour Coated Steel
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO <sub>2</sub> e)	2,88
GWP-total, A1-A3 (kgCO <sub>2</sub> e)	2,86
Secondary material, inputs (%)	3,68
Secondary material, outputs (%)	95,0
Total energy use, A1-A3 (kWh)	10,2
Total water use, A1-A3 (m <sup>3</sup> e)	0,002

# MANUFACTURER

## ABOUT LINDAB

Lindab is a leading ventilation company in Europe, offering solutions for energy-efficient ventilation and a healthy indoor climate. The products are characterised by high quality, ease of installation and environmental thinking. In northern Europe, Lindab also offers an extensive range of roof, wall and rainwater systems.

## FOR A BETTER CLIMATE

We want to create a better climate. Most of us spend a majority of our time indoors. The air we breathe, in our homes, at our workplaces and at school, affects our well-being. Since air is not visible, we do not always think about it. However, the indoor climate is crucial for how we feel, for our energy levels and whether we stay healthy. Lindab wants to contribute to the architecture and indoor climate of tomorrow. We also want a better climate for our planet.

That is why we develop energy-efficient solutions for healthy indoor environments



## THE IMPORTANCE OF CONSTRUCTION PRODUCTS

Ingenious systems for ceilings, walls, and floors to specially designed rivets, screws, and profiled sheeting profiles. All equal important parts of a well-functioning building. By choosing the right kind of facade or roof for example, we can create a durable, sustainable building that shortens the need for renovation and expands the life cycle. In that way we use our resources more efficient and at the same time cut costs and unnecessary transportation and waste. All key ingredients in the EU Green Deal. When it comes to construction, it is not just a question of getting it done, but rather, getting it done right.

## SUSTAINABILITY PLAN

For us, sustainability is a way of thinking and working. This affects how we work with Lindab's strategy in all areas. Everything from the purchases we make, to the deliveries and the service we offer our customers. Lindab has three long-term, non-financial targets for the business, one that focuses on increasing our attractiveness as an employer, one for reducing our own carbon dioxide emissions, and one for a better working environment.

Read more about Lindab Groups sustainability work and non-financial targets on [www.lindabgroup.com](http://www.lindabgroup.com).



## STEEL – A SUSTAINABLE MATERIAL

Steel provides products with a long service life. Steel has many advantages over other materials – it has a very long service life, is non-combustible and meets hygiene requirements. Steel is a fully recyclable material and scrap steel has a strong market position: steel recovered from structures and end products at the end of their lifecycle is efficiently recycled and re-used. We prioritise cooperation with steel suppliers driving development towards fossil-free steel and whose carbon dioxide intensity values are good. The steel we use must be free of particularly hazardous substances.

The use of steel in Lindab's products is what contributes most to Lindab's CO<sub>2</sub> emissions. The transition to fossil-free steel is Lindab's most significant individual action in terms of its effect on the environment. Through our collaboration with SSAB and H2 Green Steel, we will also be among the first in Europe to have access to CO<sub>2</sub> reduced steel in 2026. When it becomes available, we will make use of it in a green product line.

# PRODUCT



## PRODUCT DESCRIPTION

This EPD covers all colour coated hot-dipped galvanized sheet metal supplied to Lindab's steel service centre. The sheet metal exists in various qualities and surface coatings. The sheet metal are materials for the tinsmith market first and foremost, but also for other types of manufacturing.

The base material in colour coated products is steel, which is typically coated with a zinc layer on both sides. A zinc coating protects the steel from corrosion in two ways. It serves as a protective layer keeping oxygen and water away from the steel, but it also acts as a cathodic protection. This means that at cut edges or in case of damages through the zinc coating, the coating will sacrifice itself and react to form protective compounds and block further corrosion processes.

Lindab colour coated products typically comprise two paint layers, on both sides of the strip, and pre-treatment. The primer layer is used for corrosion protection with corrosion protective additives. Primer layer also gives a good adhesion to the top coat. The top coat type is chosen based on the end application. The top coat gives the product its colour, other chosen visual effects and largely defines the overall performance of the product. Total thickness of the colour coating varies between 15 – 50  $\mu\text{m}$  depending on the product.

The product is available in various qualities, thicknesses, widths and coating masses. For current assortment please contact your sales representative or visit our webpage, [www.lindab.se](http://www.lindab.se).

### Conversion table: Weight per $\text{m}^2$

Thickness (mm)	Kg/ $\text{m}^2$
0,5	3,925
0,6	4,71
0,7	5,495
1,0	7,85

## PRODUCT RAW MATERIAL MAIN COMPOSITION VP

Raw material category	Amount, mass- %	Material origin
Metals	98-99	EU
Minerals		
Fossil materials	1-2	EU
Bio-based materials		

## BIOGENIC CARBON CONTENT VP

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0,0
Biogenic carbon content in packaging, kg C	0,0052

## FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1kg of Colour Coated Steel
Mass per declared unit	1kg
Functional unit	
Reference service life	60 years

## SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm). More detailed information about the products material content can be found in the Building Product Declaration available [online](#).

# PRODUCT LIFE-CYCLE

## SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

## MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste generated in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The steel raw material is received by Lindab Group's own steel service centre, Lindab Steel AB. After a quality control the most suitable coil is selected for the manufacturing orders, to minimize scrap. The coil is slitted into correct dimensions, re-coiled or cut to length. For protection and transport purposes, the steel is protected with a protective film (optional) and the units are protected with a composite material with a mix of paper and plastic, wooden pallets, steel strap and steel edge protection.

Before packing and shipping each unit gets a unique ID number for traceability.





## TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions. Installation spills and handling of packaging material is considered. Material loss during installation is estimated to be zero.

### Transport from production place to user (A4)

To	Total dist. (km)	Transportation method
EU	350	Lorry

## PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase. These life cycle stages are dependent on how the product is used and should be developed and included as part of a holistic assessment of specific construction works.

## PRODUCT END OF LIFE (C1-C4, D)

Energy (0,1kWh) for deconstruction is included in C1, and activities related to steel recycling is included in C3. A recycling rate of 95% and landfill rate of 5% has been assumed for the product. That is to be seen as the proportion of the material in the product that will be recycled in a subsequent system. External scrap in the raw material is also deducted and accounts for 20%. Hence the net flow to be credited in module D is 76%. See below tables for scenarios used in Modules C and D.

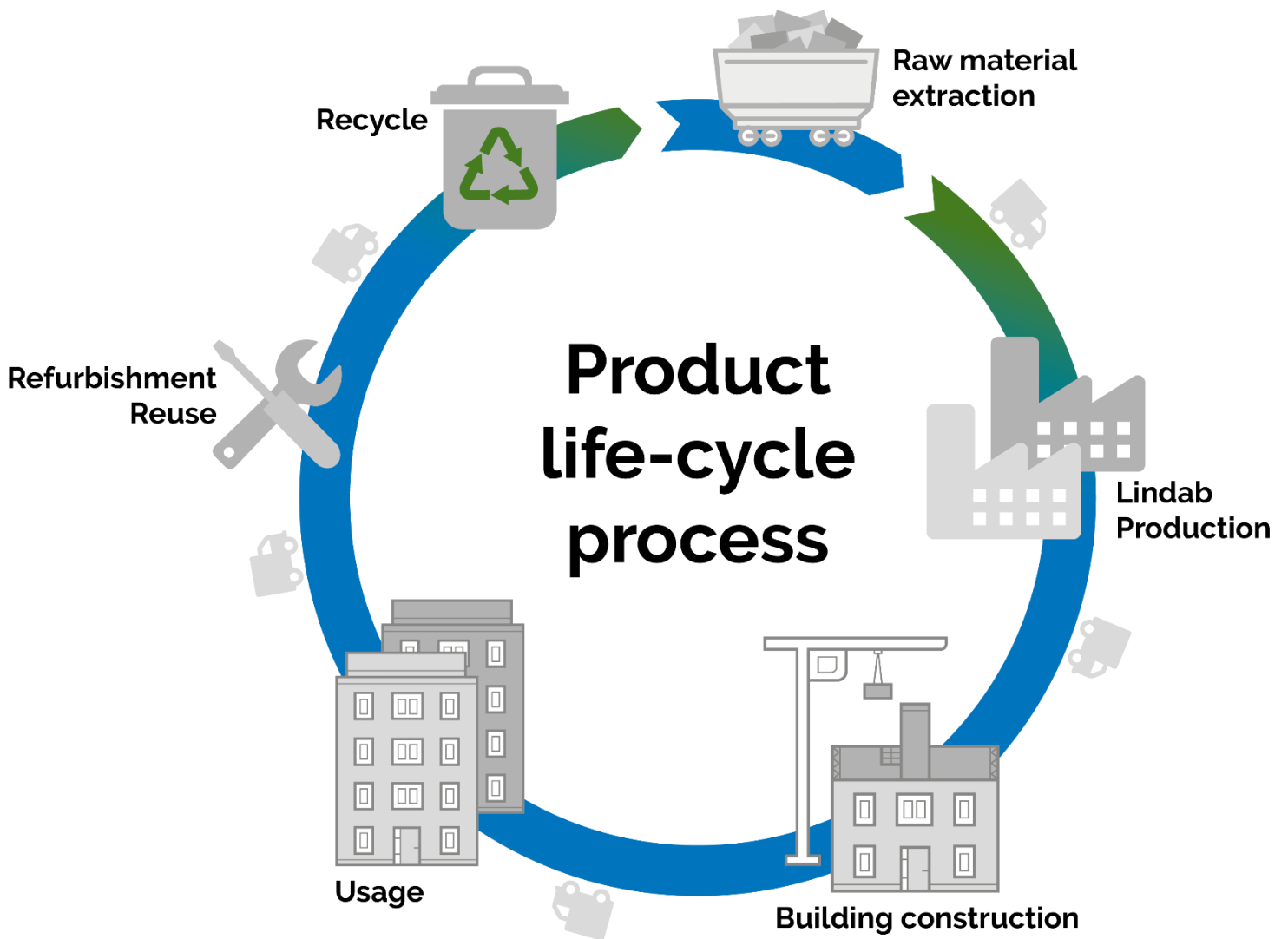
### Transport to waste processing scenario (C2)

Type	Distance
Lorry	50 km

### End of Life Scenarios (C3, C4, D)

	%
Steel to recycling	95
Steel to landfill	5
Paper to recycling	79
Paper to incineration	21
Plastic to recycling	47
Plastic to incineration	53
Wood to recycling	50
Wood to reuse	50

# MANUFACTURING PROCESS



# LIFE-CYCLE ASSESSMENT

## CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. While cut-off criteria according to the PCR were employed, much data which would have fallen within that scope were included regardless, if available, resulting in a data set which is robust and captures all significant contributors to the LCA results.

There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

## ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

## AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	Not applicable

This EPD is product and factory specific and does not contain average calculations.

## LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Specific data from SSAB and Tata Steel have been used to represent the raw material. For other inputs Ecoinvent 3.6 and One Click LCA databases were used as sources of environmental data.

# ENVIRONMENTAL IMPACT DATA

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

IMPACT CATEGORY	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – TOTAL <sup>1)</sup>	kg CO <sub>2</sub> e	2,83E0	3,41E-2	-3,42E-3	2,86E0	3,12E-2	2,6E-2	MND	MND	MND	MND	MND	MND	MND	5,59E-3	4,36E-3	2,55E-2	2,64E-4	-1,45E0
GWP – FOSSIL	kg CO <sub>2</sub> e	2,83E0	3,41E-2	1,31E-2	2,88E0	3,15E-2	6,47E-3	MND	MND	MND	MND	MND	MND	MND	5,06E-3	4,35E-3	2,71E-2	2,63E-4	-1,45E0
GWP – BIOGENIC	kg CO <sub>2</sub> e	7,61E-4	2,44E-5	-1,66E-2	-1,58E-2	2,39E-5	1,92E-2	MND	MND	MND	MND	MND	MND	MND	2E-4	3,3E-6	-1,61E-3	5,22E-7	4,62E-3
GWP – LULUC	kg CO <sub>2</sub> e	6,23E-4	1,12E-5	1,83E-5	6,52E-4	9,88E-6	3,29E-4	MND	MND	MND	MND	MND	MND	MND	3,29E-4	1,37E-6	3,18E-5	7,82E-8	-2,88E-4
OZONE DEPLETION POT.	kg CFC-11e	7,22E-10	8,31E-9	1,03E-9	1,01E-8	7,73E-9	2,52E-9	MND	MND	MND	MND	MND	MND	MND	2,48E-9	1,07E-9	3,31E-9	1,08E-10	-4,69E-8
ACIDIFICATION POTENTIAL	mol H <sup>+</sup> e	7,63E-3	1,5E-4	8,24E-5	7,86E-3	1,01E-4	3,46E-5	MND	MND	MND	MND	MND	MND	MND	3,29E-5	1,4E-5	3E-4	2,5E-6	-7,14E-3
EP-FRESHWATER <sup>2)</sup>	kg Pe	3,73E-6	2,84E-7	7,46E-7	4,76E-6	2,67E-7	4,52E-7	MND	MND	MND	MND	MND	MND	MND	4,41E-7	3,7E-8	1,57E-6	3,18E-9	-8,7E-5
EP-MARINE	kg Ne	1,81E-3	3,42E-5	1,54E-5	1,86E-3	2,22E-5	6,07E-6	MND	MND	MND	MND	MND	MND	MND	5,64E-6	3,08E-6	6,66E-5	8,61E-7	-1,39E-3
EP-TERRESTRIAL	mol Ne	1,95E-2	3,81E-4	2,2E-4	2,01E-2	2,47E-4	7,88E-5	MND	MND	MND	MND	MND	MND	MND	7,39E-5	3,43E-5	7,68E-4	9,48E-6	-1,57E-2
POCP (“SMOG”) <sup>3)</sup>	kg NMVOCe	5,61E-3	1,33E-4	6,36E-5	5,81E-3	9,72E-5	1,82E-5	MND	MND	MND	MND	MND	MND	MND	1,68E-5	1,34E-5	2,1E-4	2,75E-6	-7,51E-3
ADP-MINERALS & METALS <sup>4)</sup>	kg Sbe	1,72E-4	5,94E-7	2,8E-7	1,73E-4	5,6E-7	2,1E-7	MND	MND	MND	MND	MND	MND	MND	2,04E-7	7,75E-8	1,33E-6	2,41E-9	-2,61E-5
ADP-FOSSIL RESOURCE	MJ	3,17E1	5,49E-1	2,1E-1	3,25E1	5,11E-1	5,97E-1	MND	MND	MND	MND	MND	MND	MND	5,93E-1	7,07E-2	3,33E-1	7,36E-3	-1,19E1
WATER USE <sup>5)</sup>	m <sup>3</sup> e depr.	5,07E-2	2,01E-3	5,76E-3	5,85E-2	1,9E-3	7,83E-3	MND	MND	MND	MND	MND	MND	MND	7,77E-3	2,63E-4	5,26E-3	3,4E-4	-6,78E-1

## USE OF NATURAL RESOURCES

IMPACT CATEGORY	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	2,21E0	6,81E-3	1,01E-1	2,32E0	6,43E-3	2,86E-1	MND	MND	MND	MND	MND	MND	MND	2,85E-1	8,9E-4	4,6E-2	5,95E-5	-1,21E0
Renew. PER as material	MJ	2,54E-3	0E0	1,83E-1	1,86E-1	0E0	-2E-1	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	5,13E-3
Total use of renew. PER	MJ	2,21E0	6,81E-3	2,84E-1	2,5E0	6,43E-3	8,55E-2	MND	MND	MND	MND	MND	MND	MND	2,85E-1	8,9E-4	4,6E-2	5,95E-5	-1,21E0
Non-re. PER as energy	MJ	3,36E1	5,49E-1	1,76E-1	3,44E1	5,11E-1	5,97E-1	MND	MND	MND	MND	MND	MND	MND	5,93E-1	7,07E-2	3,33E-1	7,36E-3	-1,19E1
Non-re. PER as material	MJ	1,12E-1	0E0	3,35E-2	1,45E-1	0E0	-3,35E-2	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	1,57E-2
Total use of non-re. PER	MJ	3,37E1	5,49E-1	2,1E-1	3,45E1	5,11E-1	5,64E-1	MND	MND	MND	MND	MND	MND	MND	5,93E-1	7,07E-2	3,33E-1	7,36E-3	-1,19E1
Secondary materials	kg	3,6E-2	0E0	8,36E-4	3,68E-2	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	5,79E-1
Renew. secondary fuels	MJ	1,48E-6	0E0	0E0	1,48E-6	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Non-ren. secondary fuels	MJ	-1,17E-3	0E0	0E0	-1,17E-3	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Use of net fresh water	m <sup>3</sup>	1,75E-3	1,12E-4	1,33E-4	2E-3	1,06E-4	1,59E-4	MND	MND	MND	MND	MND	MND	MND	1,58E-4	1,47E-5	1,41E-4	8,05E-6	-9,99E-3

8) PER = Primary energy resources.

## END OF LIFE – WASTE

IMPACT CATEGORY	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	5,59E-2	5,37E-4	2,26E-3	5,87E-2	4,96E-4	5,06E-4	MND	MND	MND	MND	MND	MND	MND	4,82E-4	6,87E-5	0E0	6,87E-6	-5,61E-1
Non-hazardous waste	kg	8,45E-2	5,73E-2	3,22E-2	1,74E-1	5,49E-2	1,94E-2	MND	MND	MND	MND	MND	MND	MND	1,82E-2	7,6E-3	0E0	5E-2	-4,73E0
Radioactive waste	kg	6,84E-4	3,77E-6	5,82E-7	6,88E-4	3,51E-6	8,33E-6	MND	MND	MND	MND	MND	MND	MND	8,31E-6	4,86E-7	0E0	4,87E-8	-2,37E-6

## END OF LIFE – OUTPUT FLOWS

IMPACT CATEGORY	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0E0	0E0	4,21E-6	4,21E-6	0E0	5,62E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Materials for recycling	kg	1,18E-3	0E0	2,55E-2	2,67E-2	0E0	2,44E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	9,5E-1	0E0	0E0
Materials for energy rec	kg	2,35E-4	0E0	0E0	2,35E-4	0E0	4,1E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Exported energy	MJ	0E0	0E0	0E0	0E0	0E0	1,37E-2	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0

## ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

IMPACT CATEGORY	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO <sub>2</sub> e	2,69E0	3,38E-2	1,3E-2	2,73E0	3,12E-2	6,71E-3	MND	MND	MND	MND	MND	MND	MND	5,3E-3	4,32E-3	2,65E-2	2,58E-4	-1,39E0
Ozone depletion Pot.	kg CFC <sub>11</sub> e	3,65E-9	6,6E-9	9,25E-10	1,12E-8	6,14E-9	4,04E-9	MND	MND	MND	MND	MND	MND	MND	4,01E-9	8,5E-10	2,71E-9	8,59E-11	-4,09E-8
Acidification	kg SO <sub>2</sub> e	5,88E-3	1,06E-4	6,09E-5	6,05E-3	6,68E-5	2,78E-5	MND	MND	MND	MND	MND	MND	MND	2,67E-5	9,25E-6	1,9E-4	1,04E-6	-5,88E-3
Eutrophication	kg PO <sub>4</sub> <sup>3</sup> e	6,51E-4	1,81E-5	2,93E-5	6,98E-4	1,35E-5	1,51E-5	MND	MND	MND	MND	MND	MND	MND	1,43E-5	1,87E-6	7,32E-5	2,02E-7	-4E-3
POCP ("smog")	kg C <sub>2</sub> H <sub>4</sub> e	6,22E-4	4,94E-6	6,11E-6	6,33E-4	3,85E-6	1,2E-6	MND	MND	MND	MND	MND	MND	MND	1,14E-6	5,32E-7	8,82E-6	7,64E-8	-9,51E-4
ADP-elements	kg Sbe	1,72E-4	5,94E-7	2,8E-7	1,73E-4	5,6E-7	2,1E-7	MND	MND	MND	MND	MND	MND	MND	2,04E-7	7,75E-8	1,33E-6	2,41E-9	-2,61E-5
ADP-fossil	MJ	3,17E1	5,49E-1	2,1E-1	3,25E1	5,11E-1	5,97E-1	MND	MND	MND	MND	MND	MND	MND	5,93E-1	7,07E-2	3,33E-1	7,36E-3	-1,19E1

# VERIFICATION STATEMENT

## VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online](#)

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

## THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Silvia Vilčeková, as an authorized verifier acting for EPD Hub Limited  
20.01.2023

Update: 25.05.2023

